



THE UNIVERSITY of
NEW ORLEANS



Berth Productivity

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Agenda

- ***Definition*** of Moves and Hours
- Ship / Gang Chart
- Berth and Crane ***Productivity Indicators***
- ***Factors*** Affecting Berth Productivity
- Productivity and ***Capacity***
- ***Public Interest***

Moves per Hour?

- Moves:
 - **Productive Moves** – Crane Cycle (“Lift”), Multiple-Box Lifting, Dual Cycling
 - **Unproductive Moves** – Hatchcover, Re-Handling
- Berth (Ship?) Hour:
 - **Productive Hours** – Crane Cycling
 - **Unproductive Hours** – During Ship’s Berth Time; Between Ships
 - Three-level separation of times, based on controllability and cost: **Gross, Net, Net-Net Productivities**

Ship / Gang Time-Chart

Port Time ($t_8 - t_1$)

ETA

Gross Berth Time ($t_7 - t_4$)

ETD

Net Berth Time ($t_6 - t_5$)

S H I P

t_1

t_2

t_3

t_4

t_5

t_6

t_7

t_8

--Buoy In

--Pilot & Tug

-- 1st Line

--Gang On-Board

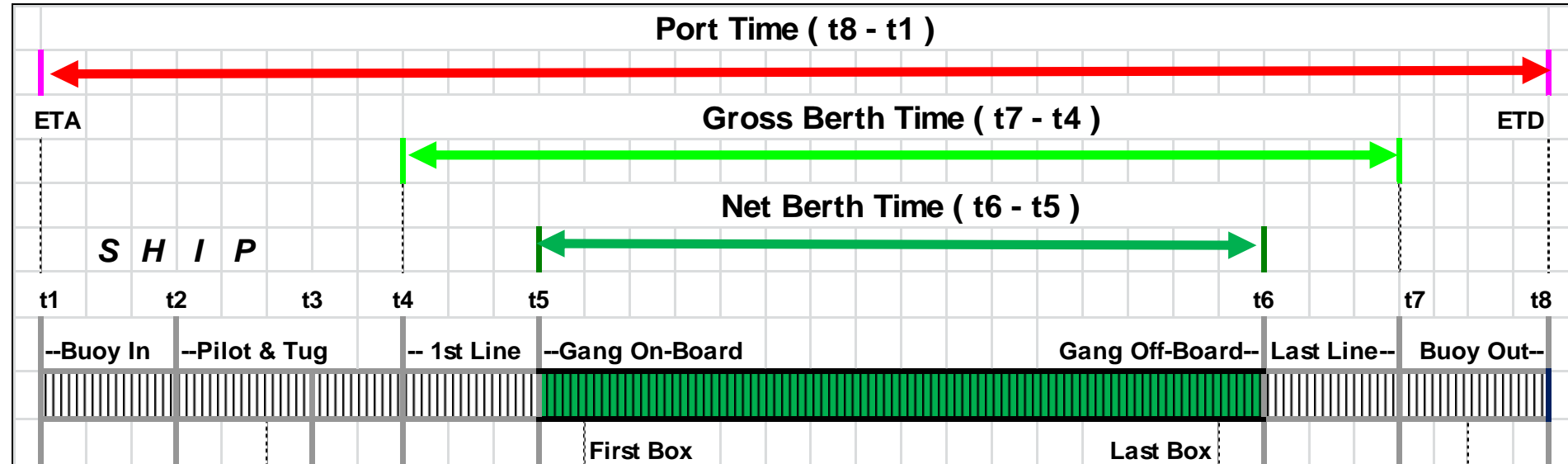
Gang Off-Board--

Last Line--

Buoy Out--

First Box

Last Box



Ship / Gang Time-Chart

Port Time ($t_8 - t_1$)

ETA

ETD

Gross Berth Time ($t_7 - t_4$)

Net Berth Time ($t_6 - t_5$)

S H I P

t_1 t_2 t_3 t_4 t_5 t_6 t_7 t_8

--Buoy In --Pilot & Tug -- 1st Line --Gang On-Board Gang Off-Board-- Last Line-- Buoy Out--

G A N G

t_{10} t_{11} t_{12} t_{13}

Late Start

Cycling

Delays

Cycling

Early Finish

Shift Start

Shift End

First Box

Last Box

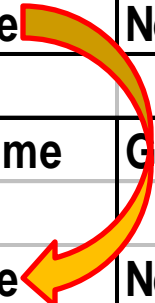
Net/Net Crane Time

Net Gang Time ($t_{12} - t_{11}$)

Gross Gang Time ($t_{13} - t_{10}$)

Berth and Gang Indicators

| | Activity | Time Definitions | Productivity Definitions |
|-------------|-----------------------------|-------------------|----------------------------------|
| | Buoy-to-buoy | Port Time | |
| <i>Ship</i> | First-to-last line | Gross Berth Time | Gross Berth Productivity |
| | First-to-last box | Net Berth Time | Net Berth Productivity |
| | Assigned (available,paid) | Gross Gang Time | Gross Gang Productivity |
| <i>Gang</i> | Working (first-to-last box) | Net Gang Time | Net Gang Productivity |
| | Box handling | Net Net Gang Time | Net-Net Gang Prod. ("pick rate") |



Factor Affecting Productivity

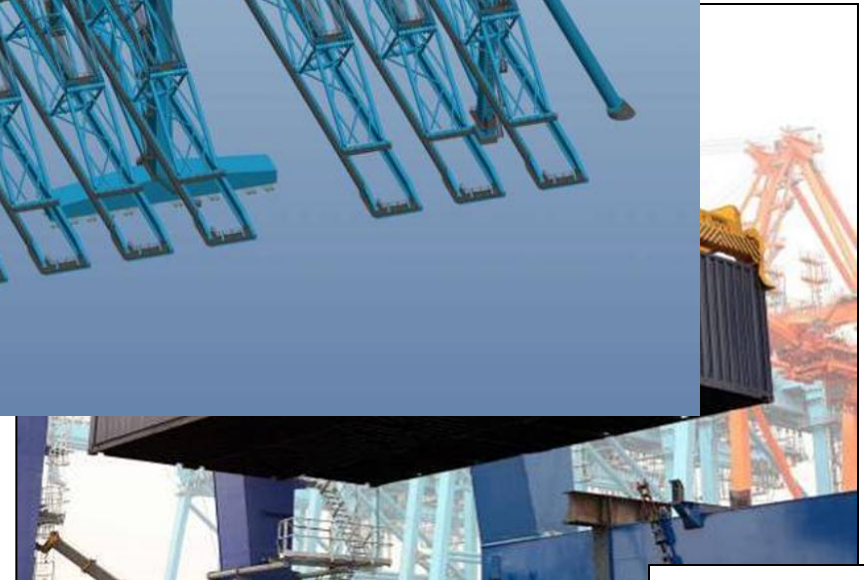
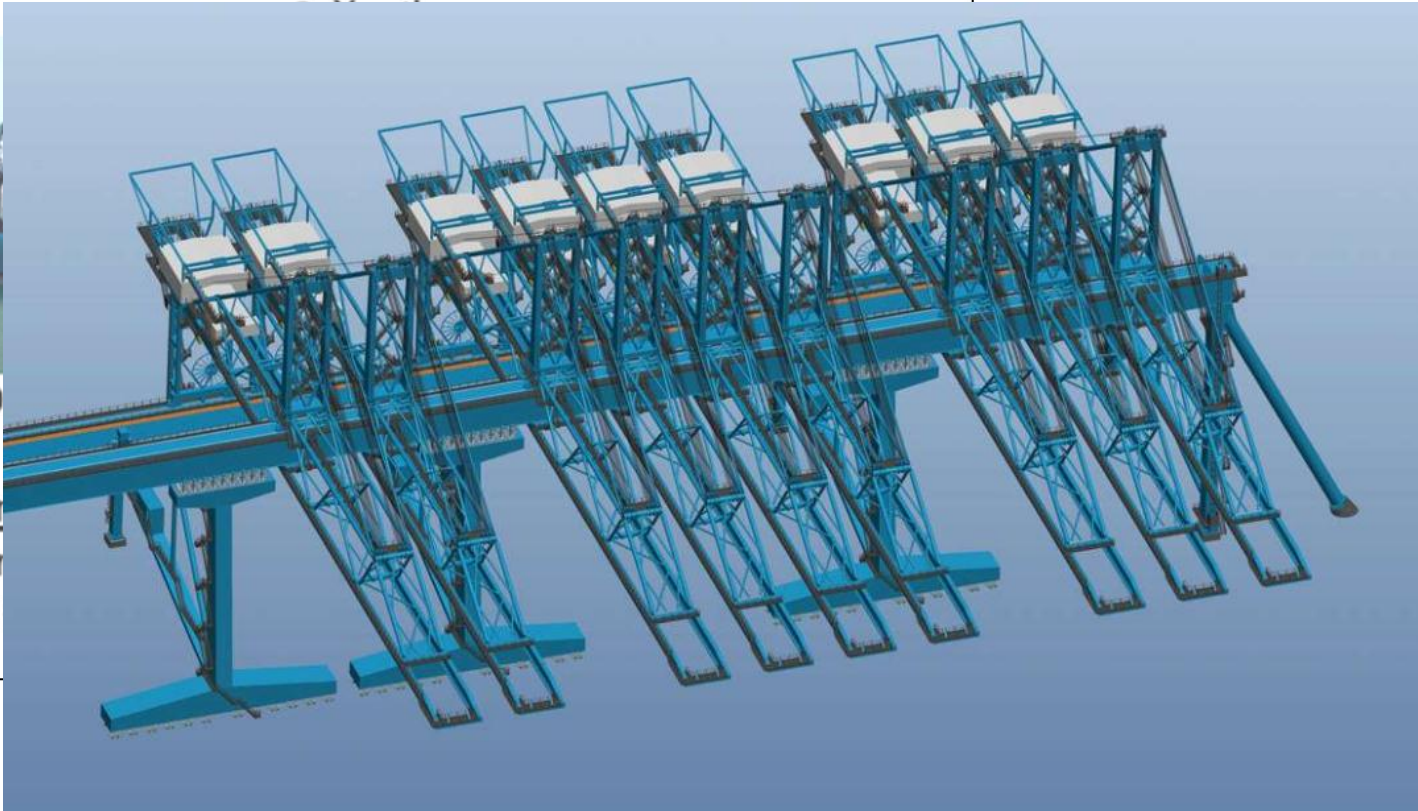
- Traffic Composition: Domestic vs. Transshipment
- Ship and Call Size, Stowage Plan, Order in Rotation
- Terminal Layout and Equipment
- Labor Contract (Shift Structure, Meals, Relief)
- ***Labor Proficiency & Motivation*** (Incentive Program, Automation)

Crane Technology & Density

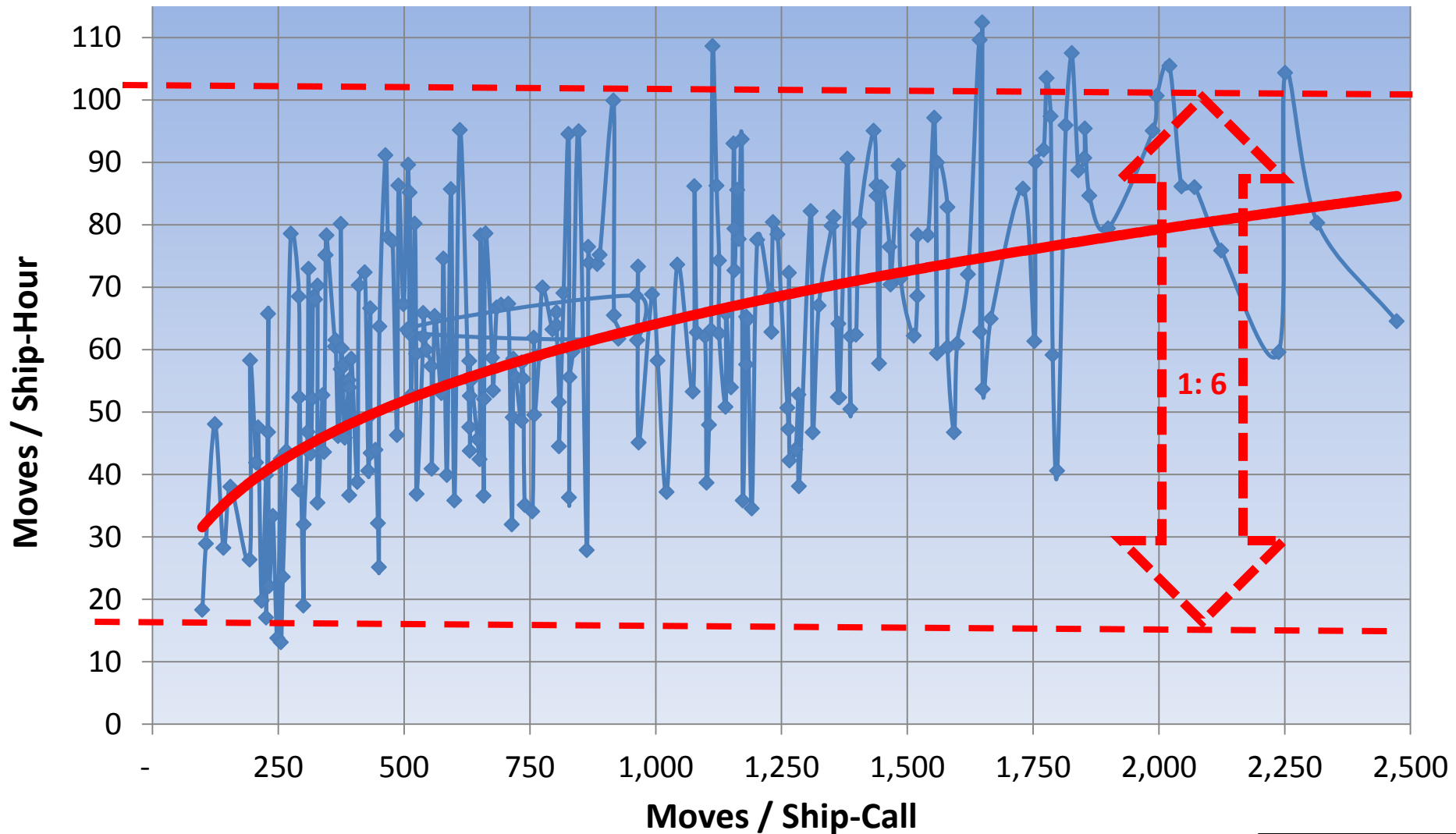
Emma Maersk (11,000 TEU)



- 4320
- 7.95
- 543 m
- 10 cr
- 54 C



Berth Productivity = f (Call Size)



Productivity, Utilization and Capacity

Berth Productivity (Moves/Hour) =

Crane Productivity (Moves/Hour) x Crane Density

Berth Capacity (TEUs/Year) =

Berth Productivity (Moves/Hour) x TEUs/Move x

Berth Utilization (%) x 24 x 365

Berth Utilization vs. Terminal Cost vs. Ship's Waiting

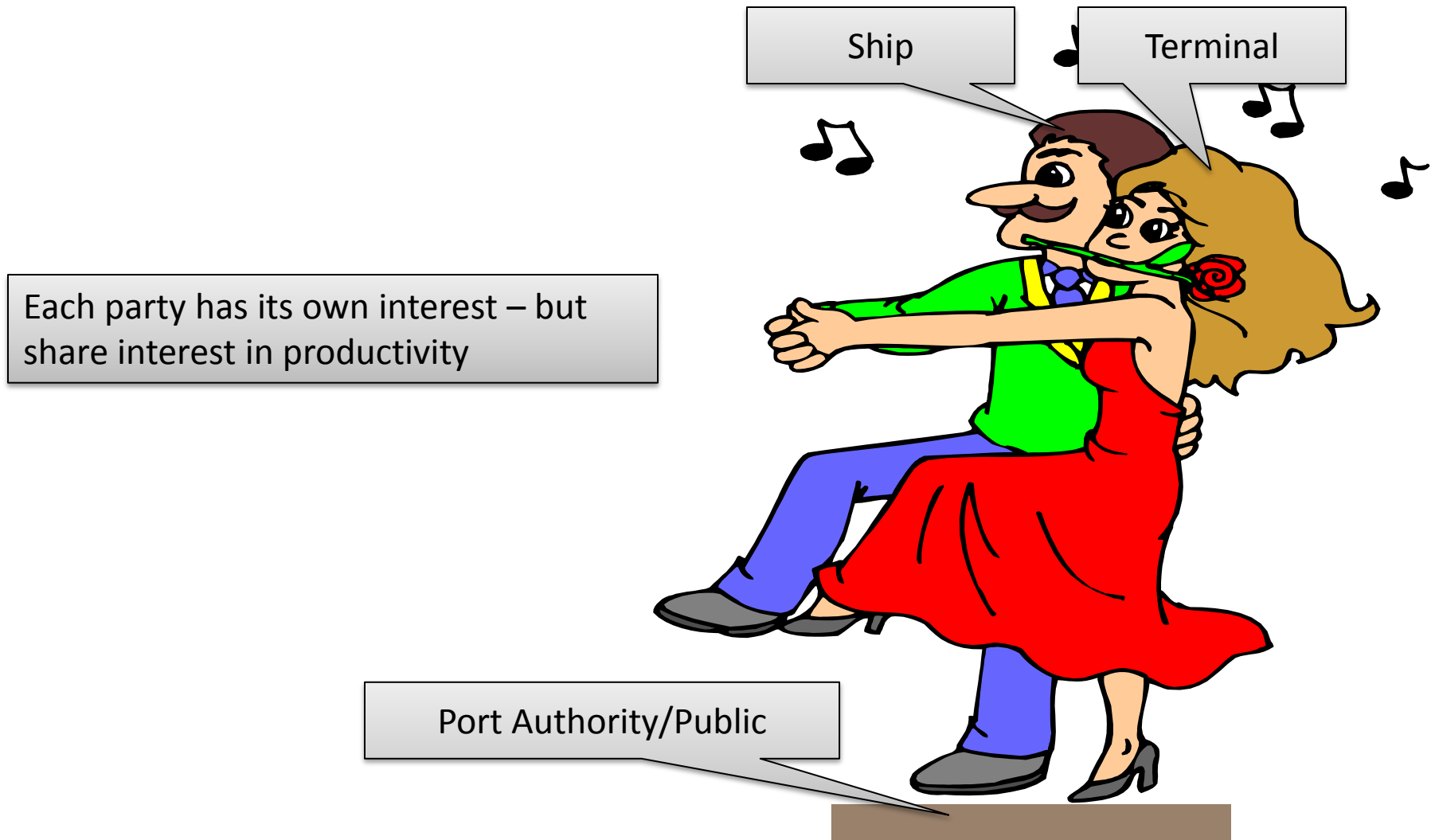
Berth Capacity Indicators

| Year | Type of Berth | Berth Length (m) | Depth Alongside (m) | Berths per Terminal | Design Ship | Berth Capacity (TEUs) | Berth-m Capacity (TEUs/m) |
|------|------------------|------------------|---------------------|---------------------|-------------|-----------------------|---------------------------|
| 2009 | Sub Panamax | 250 | 12 | 3 | 3,000 | 350,000 | 1,400 |
| 2012 | Panamax | 280 | 14 | 3 | 4,500 | 450,000 | 1,607 |
| 2012 | Panamax | 280 | 14 | 4 | 4,500 | 495,000 | 1,768 |
| 2014 | Post Panamax I | 300 | 15 | 3 | 5,700 | 500,000 | 1,667 |
| 2014 | Post Panamax I | 300 | 15 | 4 | 5,700 | 550,000 | 1,833 |
| 2017 | Post Panamax II | 350 | 16 | 4 | 8,000 | 700,000 | 2,000 |
| 2025 | Post Panamax III | 400 | 16 - 18 | 4 | 12,000 | 1,000,000 | 2,500 |
| 2009 | Multipurpose | 150 | 10 - 11 | 2 | 1,000 | 100,000 | 667 |

Public Interest

- Terminal Cost = $f(\text{Productivity})$; ***Competition***
- Capacity = $f(\text{Productivity})$; ***Planning***
- Use of ***scarce*** waterfront land
- Public money, especially land and water access; Externalities
- MPH too crude; Needs to be better specified and Expanded
- Need for ***national/international productivity databases***
- Competition vs. Cooperation

Trio: Ship, Terminal & Port Authority





Thank you!

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